

Tested AOV Solutions for Smoke Ventilation

Tested Solutions and Standard Details



The information in this document is correct at the time of issue, however is subject to change.

Tested AOV Solutions



Kawneer and SE Controls have collaborated together to provide the fabricator network with a compliant NSHEV AOV to meet the requirements of EN12101-2:2003

The Construction market cannot accept the use of a standard window and 'off the shelf' actuator as an AOV as both must be tested together and manufactured under a System 1 Factory Production Control process to comply. Utilising this tested solution and process detailed below will remove risk from the fabricator of non-compliance in life safety systems.

Compliance to EN12101-2:2003 for smoke vents is mandated by law in the Construction Products Regulation which has been in force since 2013.

The following process has been put in place to support you as a fabricator in placing that product onto the market compliantly

SE Controls Certification Process

STAGE 1 Consult

Consult SE Controls:

- Ensure the system that has been selected is within scope of the tested solution,
- free area performance calculations and to
- select the appropriate tested actuator.

STAGE 2 Fabricate

Fabricate as per the tested solution preparation details and System Company Technical Manual under System 1 FPC to EN 12101-2.

STAGE 3 Installation of Actuators

Installation of actuators (during fabrication or on site) must be carried out under a System 1 FPC process as per the prescriptive detail. Apply certification mark.

STAGE 4 Certify

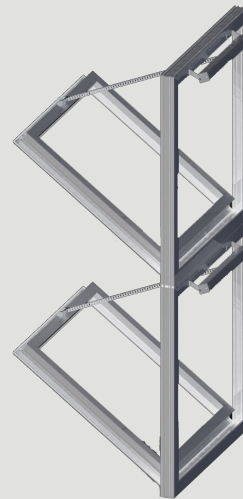
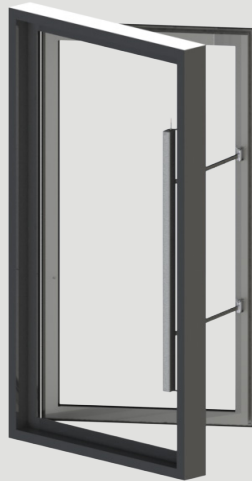
SE Controls produce a Declaration of Performance (DoP) to EN12101-2:2003 in accordance with BS 7346-8 and the CPR.



As detailed in the certification process the fabricator manufacturing the smoke vents must be audited under a System 1 Factory Production Control Process by a notified body. If you are not already audited and would like to speak to someone about the process please contact our facade technical team - facade.technical@secontrols.com

Alternatively, [click here](#) for our list of audited facade fabricators who can manufacture for you.

Typical AOV Opening Orientations



Proof of Compliance

DECLARATION OF PERFORMANCE			
SE CONTROLS	Document Ref: SEP-0001-01-01 Project Name: Block A, High Street, Town	Date: 15.09.2021 SE Ref: SOR010000	
1	Unique Identification Code of Product Type: NSHEV comprising SE Controls SECO M 24 40 Chain Actuator and the System Company Profile vertical vent.		
2	Manufacturing Date Code and Serial Number: As appears on product.		
3	Intended Use: Natural smoke and heat exhaust ventilator for smoke and heat control in construction works.		
4	Name of Manufacturer: SE Controls, Wellington Crescent, Fradley Park, Lichfield, Staffs, UK, WS13 8RZ Tel: +44 (0)1543 443060. Web: www.secontrols.com		
5	Authorised Representatives: Not applicable		
6	System of Assessment and verification of constancy of performance: System 1		
7	Harmonised Standard covered by Construction Products Regulation: EN 12101-2:2003 Smoke and Heat Control Systems -Specification for Natural Smoke and Heat Exhaust Ventilators.		
8	Notified Body: IFC International Certification Ltd., Princes Risborough, HP27 9AH, UK Notified body number: 1720 Performed the initial inspection of the manufacturing plant and of factory production control (FPC), and the continuous surveillance, assessment and evaluation of FPC, and issued the certificate of constancy of performance. Certificate ref: 1720-CPR-0001A.		
9	Essential Characteristics:		
	Declared performance	EN12101-2:2003	
	Nominal Activation Conditions	24v DC	4.1/ 4.2
	Response Delay	<80s	7.1.2
	Operational Reliability	Ref 1000 / 10L1000	7.1/ 7.4 (Annex CF)
	Effectiveness of Smoke/ hot gas extraction	C _{tr} : 0.35 to 0.61	6 (Annex B)
	Aerodynamic Free Area	C _{tr} : 0.35 to 0.61	6 (Annex B)
	Performance Criteria under Fire Conditions	B300	7.5 (Annex G)
	Fire Resistance - Mechanical stability	B300	7.5 (Annex G)
	Ability to open under Environmental Conditions	F300	7.2/ 7.3 (Annex DE)
	Reaction to Fire	A1	7.8.2.1
10	The performance of the product identified in sections 1 and 2 above is in conformity with the declared performance in section 9 above. The declaration of performance is issued under the sole responsibility of the manufacturer identified in section 4 above.		
	Date: 15.09.21	Signed:	
	Place of Issue: Lichfield, UK	Martin Oates - Director of Global Sales	

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CHAS
 ISO 9001
 ISO 14001
 ISO 45001
 CE

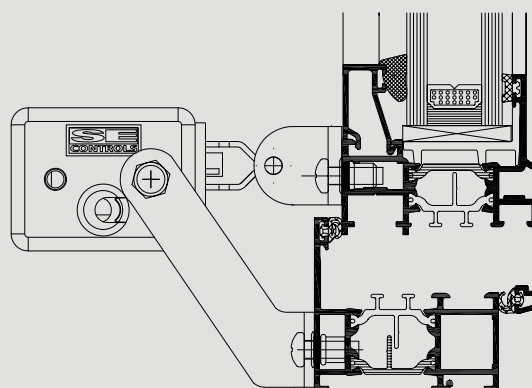
The Declaration of Performance (DoP) and the product certification mark are the ultimate proof of compliance which illustrates the vent profile and actuator have been tested together as a single solution to all declarable essential characteristics of EN12101-2:2003.

The NSHEV is part of a life safety system and the DoP is required at project handover stage in accordance with the CPR and BS7346-8 code of practice.

Ensure that you have this document as it will delay handover if not provided when requested.

UK UK CA NI CE

Kawneer AA541 EN12101-2 Tested Profiles and Parameters



SYSTEM NAME	FRAME REF. NO.	OPENING VENT REF. NO.	SERIES 40 BRACKET KIT NO.
AA541	3000 595	3000 598 / 633	AKS16080001
AA541	3000 596	3000 598 / 633	AKS16080001
AA541	3000 597	3000 598 / 633	AKS16080001
AA541	3000 601	3000 598 / 633	AKS16080003
AA541	3000 602	3000 598 / 633	AKS16080003
AA541	3000 603	3000 598 / 633	AKS16080003
AA541	3000 624	3000 598 / 633	AKS16080001
AA541	3000 626	3000 598 / 633	AKS16080003

System Parameters

SYSTEM NAME	MAX SASH WIDTH	MAX SASH HEIGHT	MAX SASH WEIGHT
AA541 TOP HUNG WITH BUTT HINGES	1800MM	1600MM	60KG
AA541 SIDE HUNG WITH BUTT HINGES	900MM	1800MM	45KG
AA541 PROJECTED TOP HUNG	1800MM	1800MM	100KG*
AA541 PROJECTED SIDE HUNG	845MM	1800MM	52KG*

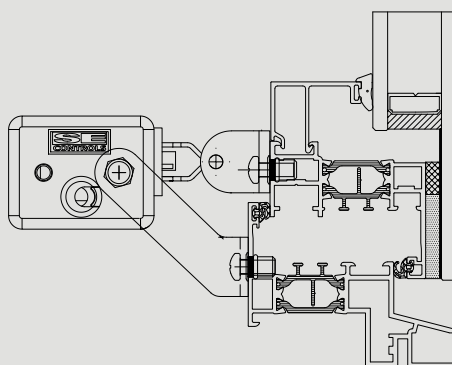
Max Certifiable Weight = 100KG, Max Certifiable Perimeter = 7.1 Metres

Butt hinges are the preferred hardware for AOV's. Please contact Kawneer's technical team for confirmation of suitable hardware

*Please note if friction hinges are used opening limitations will apply. Please contact Kawneer's technical team for advice.



Kawneer AA541 SSG EN12101-2 Tested Profiles and Parameters



SYSTEM NAME	FRAME REF. NO.	OPENING VENT REF. NO.	SERIES 40 BRACKET KIT NO.
AA541 SSG	692 678	692 679	AKS16080001

System Parameters

SYSTEM NAME	MAX SASH WIDTH	MAX SASH HEIGHT	MAX SASH WEIGHT
AA541 SSG TOP HUNG WITH BUTT HINGES	1800MM	1600MM	60KG
AA541 SSG BOTTOM HUNG WITH BUTT HINGES	1800MM	1600MM	60KG

Max Certifiable Weight = 60KG, Max Certifiable Perimeter = 6.8 Metres

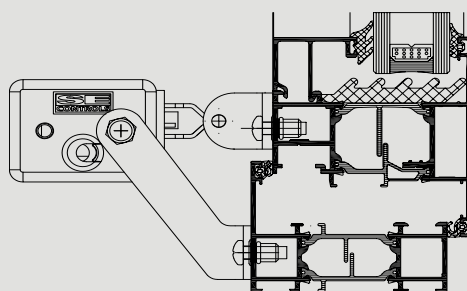
Please note; due to the structure of the vent and frame, the maximum opening angle of the structurally glazed system is 58°.

Please ensure that this is not exceeded.

Butt hinges are the preferred hardware for AOV's. Please contact Kawneer's technical team for confirmation of suitable hardware



Kawneer AA720 EN12101-2 Tested Profiles and Parameters



SYSTEM NAME	FRAME REF NO.	OPENING VENT REF. NO.	SERIES 40 BRACKET KIT NO.
AA720	3001 027	3001 716 / 717 / 718	AKS16080001
AA720	3001 028	3001 716 / 717 / 718	AKS16080003
AA720	3001 029	3001 716 / 717 / 718	AKS16080003
AA720	3001 044	3001 716 / 717 / 718	AKS16080003
AA720	3001 045	3001 716 / 717 / 718	AKS16080003
AA720	3001 046	3001 716 / 717 / 718	AKS16080003
AA720	3001 719	3001 716 / 717 / 718	AKS16080003
AA720	3001 793	3001 716 / 717 / 718	AKS16080001
AA720	3001 794	3001 716 / 717 / 718	AKS16080001
AA720	3001 816	3001 716 / 717 / 718	AKS16080003
AA720	3001 821	3001 716 / 717 / 718	AKS16080001
AA720	3002 625	3001 716 / 717 / 718	AKS16080001
AA720	3002 627	3001 716 / 717 / 718	AKS16080003
AA720	773 158	3001 716 / 717 / 718	AKS16080003
AA720	773 159	3001 716 / 717 / 718	AKS16080003
AA720	773 160	3001 716 / 717 / 718	AKS16080003
AA720	773 174	3001 716 / 717 / 718	AKS16050003
AA720	773 175	3001 716 / 717 / 718	AKS16080003
AA720	773 176	3001 716 / 717 / 718	AKS16080003

System Parameters

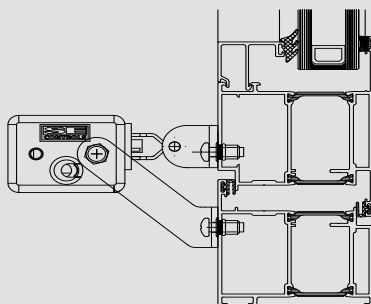
SYSTEM NAME	MAX SASH WIDTH	MAX SASH HEIGHT	MAX SASH WEIGHT
AA720 TOP HUNG WITH BUTT HINGES	1800MM	1600MM	60KG
AA720 SIDE HUNG WITH BUTT HINGES	900MM	1900MM	45KG
AA720 BOTTOM HUNG WITH BUTT HINGES	1600MM	1600MM	60KG
AA720 PROJECTED TOP HUNG	2300MM	2500MM	130KG*
AA720 PROJECTED SIDE HUNG	845MM	1900MM	52KG*

Max Certifiable Weight = 120KG, Max Certifiable Perimeter = 7.1 Metres

Butt hinges are the preferred hardware for AOV's. Please contact Kawneer's technical team for confirmation of suitable hardware

*Please note if friction hinges are used opening limitations will apply. Please contact Kawneer's technical team for advice.

Kawneer AA720 Door EN12101-2 Tested Profiles and Parameters



SYSTEM NAME	FRAME REF. NO.	DOOR LEAF REF. NO.	SERIES 40 BRACKET KIT NO.
AA720 DOOR	3000 502	3000 500	AKS16000002
AA720 DOOR	3000 502	3000 773	AKS16000002

AA720 door to be inclusive of a fully rebated frame. Hinge options include fully concealed hinges, or face fixed 3 Part hinges, with screw anchor connection. Refer to Kawneer Technical Services helpdesk for further information.

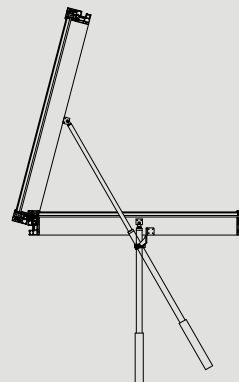
System Parameters

SYSTEM NAME	MAX SASH WIDTH	MAX SASH HEIGHT	MAX SASH WEIGHT
AA720 SIDE HUNG DOOR	1400MM	3000MM	120 KG

Max Certifiable Weight = 120KG, Max Certifiable Perimeter = 7.1 Metres



Kawneer AA100 Inclined Vent EN12101-2 Tested Profiles and Parameters



SYSTEM NAME	FRAME REF. NO.	OPENING VENT REF. NO.	ACTUATOR SERIES	TRUNNION PART NO.	BRACKET PART NO.	CLAMP RING PART NO.
AA100	678076	678077	TGLA 24 100	ABS01000307	ABS01000306	ABG65500150

Synchronising units are required for tandem linear actuators. Please contact SE Controls Technical Team to obtain the correct part numbers for each project.

System Parameters

SYSTEM NAME	MAX SASH WIDTH	MAX SASH HEIGHT	MAX GLASS AREA
AA100	1500MM	1800MM	2.15 sq/m

Minimum Roof Angle = 15°



Notes

The profile parameters outlined within this document are aligned to Kawneer tested performance parameters. If your vents are outside of these sizes please ensure you obtain written acceptance from Kawneer for the oversized vents. Without this we cannot produce a Declaration of Performance.

The actuators alone will not act as 'window restrictors'. The façade contractor/fabricator should consider the installation of suitable restrictors relative to the orientation of the vent, so that stability is provided should the actuator be removed, or the vent is subjected to high external forces whilst in the open position. Contact our team for further advice.

Please ensure that the latest Kawneer Technical Manual is followed during fabrication of the vents. Any deviation from the technical manual must be discussed with SE Controls prior to fabrication

Façade Engineering Services

CAD DETAILS

PROJECT DESIGN

CERTIFICATION

QUOTATIONS

FREE AREA CALCULATIONS

REGULATIONS ADVICE

PRODUCT SELECTION

SPECIFICATION

To contact a member of the Façade support team [click here](#).

For further information [click here](#) for the Smoke Control Association's guidance document for EN12101-2:2003 Automatic Opening Smoke Vents.

