0122-V1

Tested AOV Solutions
for Smoke Ventilation

Tested Solutions and Standard Details

SE CONTROLS

eurocell
All together better

Tested AOV Solutions

eurocell
All together better

Smoke Ventilation

SE CONTROLS

Eurocell and SE Controls have collaborated together to provide the fabricator network with a compliant NSHEV AOV to meet the requirements of EN12101-2:2003.

The Construction market cannot accept the use of a standard window and 'off the shelf' actuator as an AOV as both must be tested together and manufactured under a System 1 Factory Production Control process to comply. Utilising this tested solution and process detailed below will remove risk from the fabricator of non-compliance in life safety systems.

Compliance to EN12101-2:2003 for smoke vents is mandated by law in the Construction Products Regulation which has been in force since 2013.

The following process has been put in place to support you as a fabricator in placing that product onto the market compliantly.

SE Controls Certification Process

STAGE 1 Consult

Consult SE Controls:

- Ensure the system that has been selected is within scope of the tested solution,

-free area performance calculations and to

-select the appropriate tested actuator.

STAGE 2 Fabricate

Fabricate as per the tested solution preparation details and System Company Technical Manual under System 1 FPC to EN 12101-2.

STAGE 3 Installation of Actuators

Installation of actuators (during fabrication or on site) must be carried out under a System 1 FPC process as per the prescriptive detail. Apply certification mark.

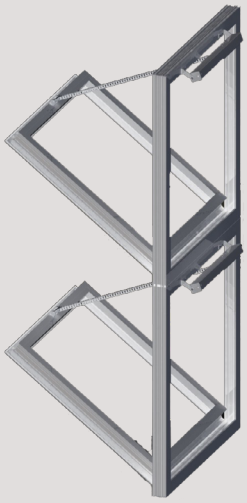
STAGE 4 Certify

SE Controls produce a Declaration of Performance (DoP) to EN12101-2:2003 in accordance with BS 7346-8 and the CPR.

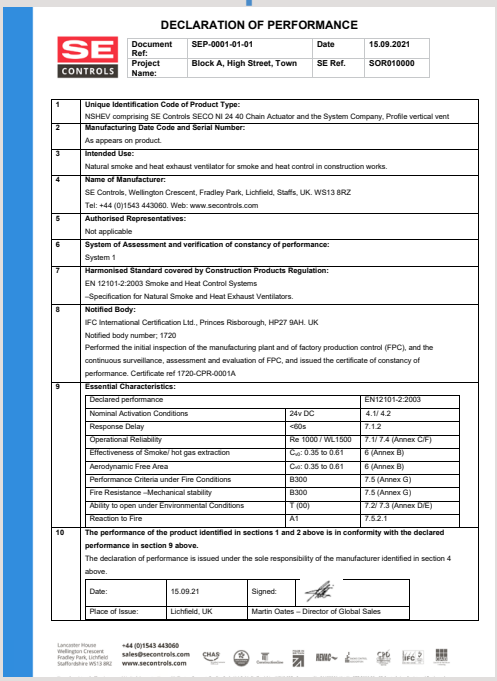
As detailed in the certification process the fabricator manufacturing the smoke vents must be audited under a System 1 Factory Production Control Process by a notified body. If you are not already audited and would like to speak to someone about the process please contact our facade technical team - facade.technical@secontrols.com

Alternatively, click here for our list of audited facade fabricators who can manufacture for you.

Typical AOV Opening Orientations



Proof of Compliance



DECLARATION OF PERFORMANCE

Document Ref:	SEP-0001-01-01	Date	15.09.2021
Project Name:	Block A, High Street, Town	SE Ref.	SOR010000

1	**Unique Identification Code of Product Type:** NSHEV comprising SE Controls SECO NI 24 40 Chain Actuator and the System Company, Profile vertical vent
2	**Manufacturing Date Code and Serial Number:** As appears on product.
3	**Intended Use:** Natural smoke and heat exhaust ventilator for smoke and heat control in construction works.
4	**Name of Manufacturer:** SE Controls, Wellington Crescent, Fradley Park, Lichfield, Staffs, UK. WS13 8RZ Tel: +44 (0)1543 443060. Web: www.secontrols.com
5	**Authorised Representatives:** Not applicable
6	**System of Assessment and verification of constancy of performance:** System 1
7	**Harmonised Standard covered by Construction Products Regulation:** EN 12101-2:2003 Smoke and Heat Control Systems –Specification for Natural Smoke and Heat Exhaust Ventilators.
8	**Notified Body:** IFC International Certification Ltd., Princes Risborough, HP27 9AH. UK Notified body number; 1720 Performed the initial inspection of the manufacturing plant and of factory production control (FPC), and the continuous surveillance, assessment and evaluation of FPC, and issued the certificate of constancy of performance. Certificate ref 1720-CPR-0001A
9	**Essential Characteristics:**

Declared performance		EN12101-2:2003
Nominal Activation Conditions	24v DC	4.1/ 4.2
Response Delay	<60s	7.1.2
Operational Reliability	Re 1000 / WL1500	7.1/ 7.4 (Annex C/F)
Effectiveness of Smoke/ hot gas extraction	C_{vo}: 0.35 to 0.61	8 (Annex B)
Aerodynamic Free Area	C_{vo}: 0.35 to 0.61	8 (Annex B)
Performance Criteria under Fire Conditions	B300	7.5 (Annex G)
Fire Resistance –Mechanical stability	B300	7.5 (Annex G)
Ability to open under Environmental Conditions	T (00)	7.2/ 7.3 (Annex D/E)
Reaction to Fire	A1	7.5.2.1

10	**The performance of the product identified in sections 1 and 2 above is in conformity with the declared performance in section 9 above.** The declaration of performance is issued under the sole responsibility of the manufacturer identified in section 4 above.

Date:	15.09.21	Signed:	
Place of Issue:	Lichfield, UK	Martin Oates – Director of Global Sales	

Lancaster House, Wellington Crescent, Fradley Park, Lichfield, Staffordshire WS13 8RZ
+44 (0)1543 443060
sales@secontrols.com
www.secontrols.com

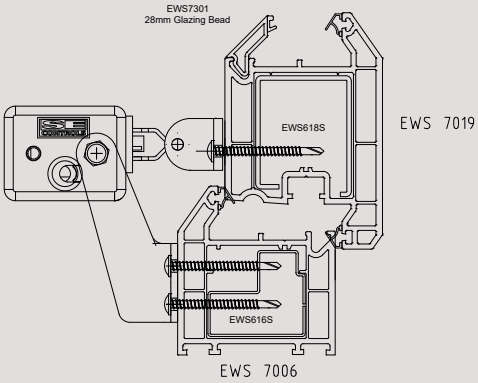
The Declaration of Performance (DoP) and the product certification mark are the ultimate proof of compliance which illustrates the vent profile and actuator have been tested together as a single solution to all declarable essential characteristics of EN12101-2:2003.

The NSHEV is part of a life safety system and the DoP is required at project handover stage in accordance with the CPR and BS7346-8 code of practice.

Ensure that you have this document as it will delay handover if not provided when requested.

UK CA UK NI CE

Eurocell Logik 70 Chamfered EN12101-2 Tested Profiles and Parameters



FRAME REF NO.	OPENING VENT REF NO.	SERIES 40 BRACKET KIT NO.
EWS7006	EWS7018	AKS15531000
EWS7006	EWS7019	AKS15531000

System Parameters

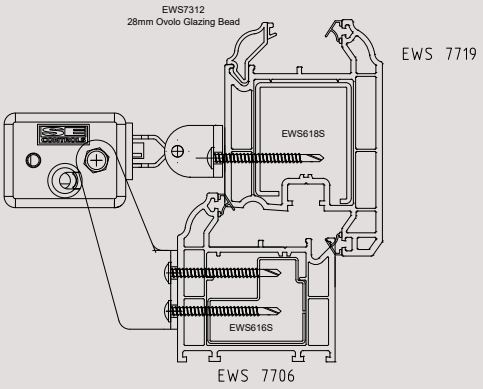
SYSTEM NAME	MAX OUTER FRAME WIDTH	MAX OUTER FRAME HEIGHT
BOTTOM HUNG	1500MM	1500MM
SIDE HUNG	1500MM	1500MM

Max Certifiable Weight = 90KG, Max Certifiable Permiter = 7.1 Metres

Flag hinges must be used for AOV's in accordance with the Eurocell technical manual. Please contact Eurocell's technical team for confirmation of the number of hinges required.

Steel reinforcing must be installed in both sash and frame sections and mechanically fixed as per the Eurocell AOV technical manual.

Eurocell Logik 70 Ovolo EN12101-2 Tested Profiles and Parameters



FRAME REF NO.	OPENING VENT REF NO.	SERIES 40 BRACKET KIT NO.
EWS7706	EWS7718	AKS15531000
EWS7706	EWS7719	AKS15531000

System Parameters

SYSTEM NAME	MAX OUTER FRAME WIDTH	MAX OUTER FRAME HEIGHT
BOTTOM HUNG	1500MM	1500MM
SIDE HUNG	1500MM	1500MM

Max Certifiable Weight = 90KG, Max Certifiable Permiter = 7.1 Metres

Flag hinges must be used for AOV's in accordance with the Eurocell technical manual. Please contact Eurocell's technical team for confirmation of the number of hinges required.

Steel reinforcing must be installed in both sash and frame sections and mechanically fixed as per the Eurocell AOV technical manual.

Notes

The profile parameters outlined within this document are aligned to Eurocell tested performance parameters. If your vents are outside of these sizes please ensure you obtain written acceptance from Eurocell for the oversized vents. Without this we cannot produce a Declaration of Performance.

The actuators alone will not act as 'window restrictors'. The façade contractor/ fabricator should consider the installation of suitable restrictors relative to the orientation of the vent, so that stability is provided should the actuator be removed, or the vent is subjected to high external forces whilst in the open position. Contact our team for further advice.

Please ensure that the latest Eurocell AOV Technical Manual is followed during fabrication of the vents. Any deviation from the technical manual must be discussed with SE Controls prior to fabrication

Façade Engineering Services

CAD DETAILS

PROJECT DESIGN

CERTIFICATION

QUOTATIONS

FREE AREA CALCULATIONS

REGULATIONS ADVICE

PRODUCT SELECTION

SPECIFICATION

To contact a member of the Facade support team click here.

For further information click here for the Smoke Control Association's guidance document for EN12101-2:2003 Automatic Opening Smoke Vents.