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# **Munster Joinery Ecotherm SE Controls NSHEV**

It is a mandatory requirement under the Construction Products Regulations (Regulation (EU) No 305/2011) for Natural Smoke and Heat Exhaust Ventilators (NSHEVs) to be CE certified as conforming to the Harmonised Standard EN12101-2:2003.

Munster Joinery and SE Controls have collaborated on an extensive test and certification program with Applus+, a CE Approved Body (Approved Body Nr. 0370) to meet this requirement and ensure a seamless façade installation and performance can be provided.

The following Munster Joinery frame systems can be certified under SE Controls' Tested Solutions program.

Frame System	Applications	Refer to
Munster Ecotherm	Side Hung, Open Out	Section 4.1

# 2 Manufacturing

Prior to manufacturing an NSHEV it is important to seek guidance from SE Controls to ensure the NSHEV is manufactured under an annually audited EN12101-2 System 1 Factory Production Control process.

It is mandatory this is in place before manufacturing. For more information please contact Façade.technical@secontrols.com

If an NSEHV is not manufactured under an EN12101-2 System 1 Factory Production Control process the product will not be certifiable by SE Controls.



## 3 Certification

3.1 Essential Characteristics declared on the SE Controls NSHEV Declaration of Performance (DoP) as defined by EN12101-2:2003 Annex ZA.1.

CCP 0370-CPR-7150				
Essential Characteristics	Clauses in This European Standard	Mandated Level(s) or Class(es)		
Nominal Activation Conditions/sensitivity	4.1 4.2	24V dc.		
Response relay (Time relay)	7.1.2	<60s		
Operational Reliability	7.1 7.4	Re 1000 + Dual Purpose WL1500		
Effectiveness of smoke/hot gas extraction	6.	Pass		
Aerodynamic free area	6.	Pass		
Performance parameters under fire conditions	7.5	30		
Resistance to fire – Mechanical stability	7.5	B300		
Ability to open under environmental conditions	7.2 7.3	T(00) SL(0)		
Fire reaction	7.5.2.1	E		

<sup>&</sup>quot;PASS"; Each NSHEV will have a specific aerodynamic free area based upon its dimensions, opening angle and applicable coefficient of discharge (Cv) of between 0.31 and 0.62.

## 3.2 Factory Production Control

The vent is manufactured, the actuator installed and the NSHEV completed under SE Controls' System 1 Factory Production Control (FPC) process, audited by the Approved Body, Applus+ in accordance with the requirements of the Construction Products Regulation (EU) No 305/2011 and EN12101-2:2003 product standard.

The Certificate of Constancy of Performance (CoCoP) issued by Applus+ and Declaration of Performance (DoP) issued by SE Controls confirms the audited system 1 FPC process is in place.

The NSHEV is certified and placed upon the market by SE Controls in the capacity of the manufacturer.



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## 4 Munster Ecotherm SE Controls NSHEV Certifiable Parameters

## 4.1 Ecotherm

Orientation	Maximum Outer Frame Width	Maximum Outer Frame Height	Minimum Outer Frame Width	Minimum Outer Frame Height	Maximum Outer Frame Weight	Glass Spec	Hinges	Actuator
Side Hung	1200mm	1500mm	500mm	800mm	60Kg	6mm + 6mm DGU Or 4mm + 4mm + 6mm TGU*	ASSA ABLOY / PH2251M2- 83. Lift Off Hinges	SECO Ni 24 40 Actuator Single
Side Hung	1200mm	2400mm	500mm	1350mm	115Kg	6mm + 6mm DGU Or 8mm +8mm DGU Or 4mm + 6mm TGU	ASSA ABLOY / PH2251M2- 83. Lift Off Hinges	SECO Ni 24 40 Actuator Twin

<sup>\*</sup>Maximum size for single chain TGU: 900mm x 1450mm

## 4.2 Sash/Frame Combinations

Frame Reference	Sash Reference	Prep Detail Reference (Single Chain)	Prep Detail Reference (Twin Chain)	
PU-044	PU-045	SEF_2706	SEF_2707	
Lock Rail (PU- 106)	PU-045	SEF_2727	SEF_2728	
Light Rail (PU- 042)	PU-045	SEF_2787	SEF_2788	

Contact Munster Joinery for access to their technical manual.

The information provided in this document must be used in conjunction with the Munster Joinery Technical Manual.



### 5 **System Design and Installation Considerations**

#### 5.1 Free Area

The free area essential characteristic of an NSHEV is declared on the Declaration of Performance as "Aerodynamic Free Area". Often building codes do not specify aerodynamic free areas, but instead require a Geometric Free Area (e.g., 1.5m2) and the two methods should not be confused.

A Geometric Free Area will be larger than the Aerodynamic Free Area for the same NSHEV, but they are not directly comparable.

Refer to the applicable design standard BS 9991:2024 (Section 20.1. Table 3 - Summary of Smoke Control Provisions)

Top Of stair Vent for a building below 11 meters tall: 0.7m2 (Aerodynamic Free Area)

Top Of stair Vent for a building above 11 meters tall: 0.7m² (Aerodynamic Free Area)

Lobby / Corridor vent for a building above 11 meters tall: 0.9m² (Aerodynamic Free Area)

### 5.2 Controls

NSHEVs must be operated by a compatible EN12101-10 compliant control system; SE Controls recommends its OS series of control systems.

### 5.3 Safety: Entrapment Protection

Consideration should be given to the installation of suitable measures to mitigate the risks of entrapment.

NSHEVs should be closed/ reset via a local Manual Control Point (MCP) with a 'biased off principle'\*, or alternative safety measures/ operational procedures should be considered.

\*Smoke Control Association: Guidance on Smoke Control to Common Escape Routes in Apartment Buildings (Flats and Maisonettes) Revision 3.1: July 2020

For advice on further safety considerations contact SE Controls.

### 5.4 Safety: Fall Restraint

Consideration should be given to the installation of suitable measures to mitigate the risks of falling through an NSHEV.

For advice on additional window restraint options contact SE Controls.

#### 5.5 Installation & Maintenance

A smoke ventilation system should be designed, installed and maintained by a suitably competent and trained smoke ventilation specialist.

### 6 Support

Contact the SE Controls Technical Façade Team - Façade.technical@secontrols.com

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