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## **Kawneer AA720 SE Controls NSHEV**

It is a mandatory requirement under the Construction Products Regulations (Regulation (EU) No 305/2011) for Natural Smoke and Heat Exhaust Ventilators (NSHEVs) to be UKCA and CE certified as conforming to the Harmonised Standard EN12101-2:2003.

Kawneer and SE Controls have collaborated on an extensive test and certification program with IFC a UKCA Notified Body (Notified Body Nr. 1720) to meet this requirement and ensure a seamless façade installation and performance can be provided.

The following Kawneer frame systems can be certified under SE Controls' Tested Solutions program.

Frame System	Applications	Refer to
AA720 Window	Side Hung Open Out, Top Hung Open	Section 4.1
	Out, Bottom Hung Open Out	
AA720 Door	Side Hung Open Out	Section 4.2

# 2 Manufacturing

Prior to manufacturing an NSHEV it is important to seek guidance from SE Controls to ensure the NSHEV is manufactured under an annually audited EN12101-2 System 1 Factory Production Control process.

It is mandatory this is in place before manufacturing. Please register your interest to Façade.technical@secontrols.com

If an NSEHV is not manufactured under an EN12101-2 System 1 Factory Production Control process the product will not be certifiable by SE Controls.



## 3 Certification

3.1 Essential Characteristics declared on the SE Controls NSHEV Declaration of Performance (DoP) as defined by EN12101-2:2003 Annex ZA.1.

IFC CCP Reference 1720-CPR- 0062A AA720 Window				
Essential Characteristics	Clauses in This European Standard	Mandated Level(s) or Class(es)		
Nominal Activation Conditions/sensitivity	4.1 4.2	24V dc.		
Response relay (Time relay)	7.1.2	<60s		
Operational Reliability	7.1 7.4	Re 1000 NPD Single Chain WL1500 Twin Chain Only		
Effectiveness of smoke/hot gas extraction	6.	Pass		
Aerodynamic free area	6.	Pass		
Performance parameters under fire conditions	7.5	30		
Resistance to fire – Mechanical stability	7.5	B300		
Ability to open under environmental conditions	7.2 7.3	T(00) SL(0)		
Fire reaction	7.5.2.1	NPD		

<sup>&</sup>quot;PASS"; Each NSHEV will have a specific aerodynamic free area based upon its dimensions, opening angle and applicable coefficient of discharge (Cv) of between 0.31 and 0.62.



<u>IFC CCP Reference</u> 1720-CPR-0177 AA720 Door				
Essential Characteristics	Clauses in This European Standard	Mandated Level(s) or Class(es)  24V dc.		
Nominal Activation Conditions/sensitivity	4.1 4.2			
Response relay (Time relay)	7.1.2	<60s		
Operational Reliability	7.1 7.4	NPD NPD Single Chain NPD Twin Chain		
Effectiveness of smoke/hot gas extraction	6.	Pass		
Aerodynamic free area	6.	Pass		
Performance parameters under fire conditions	7.5	30		
Resistance to fire – Mechanical stability	7.5	B300		
Ability to open under environmental conditions	7.2 7.3	T(00) SL(0)		
Fire reaction	7.5.2.1	NPD		

<sup>&</sup>quot;PASS"; Each NSHEV will have a specific aerodynamic free area based upon its dimensions, opening angle and applicable coefficient of discharge (Cv) of between 0.31 and 0.62.

## 3.2 Factory Production Control

The vent is manufactured, the actuator installed and the NSHEV completed under SE Controls' System 1 Factory Production Control (FPC) process, audited by the Notified Body, IFC in accordance with the requirements of the Construction Products Regulation (EU) No 305/2011 and EN12101-2:2003 product standard.

The Certificate of Constancy of Performance (CoCoP) issued by IFCC and Declaration of Performance (DoP) issued by SE Controls confirms the audited system 1 FPC process is in place.

The NSHEV is certified and placed upon the market by SE Controls in the capacity of the manufacturer.



## 4 Kawneer AA720 SE Controls NSHEV Certifiable Parameters

### 4.1 AA720 Window

Orientation	Maximum Outer Frame Width	Maximum Outer Frame Height	Minimum Outer Frame Width	Minimum Outer Frame Height	Maximum Weight	Hinges	Actuator
Side Hung	900mm	1500mm	500mm	685mm	45KG	100mm Butt Hinge	SECO Ni 24 40 Actuator Single
Side Hung	900mm	1900mm	500mm	1350mm	55KG	100mm Butt Hinge	SECO Ni 24 40 Actuator Twin
Top Hung	1500mm	1200mm	685mm	500mm	60KG	100mm Butt Hinge	SECO Ni 24 40 Actuator Single
Top Hung	1800mm	1200mm	685mm	500mm	60KG	100mm Butt Hinge	SECO Ni 24 40 Actuator Twin
Bottom Hung	1500mm	1200mm	685mm	500mm	60KG	100mm Butt Hinge	SECO Ni 24 40 Actuator Single
Bottom Hung	1600mm	1200mm	1350mm	500mm	60KG	100mm Butt Hinge	SECO Ni 24 40 Actuator Twin



#### 4.2 AA720 Door

Orientation	Maximum Outer Frame Width	Maximum Outer Frame Height	Minimum Outer Frame Width	Minimum Outer Frame Height	Maximum Weight	Hinges	Actuator
Side Hung	1200mm	1500mm	500mm	685mm	70KG	Concealed 276-468 hinges	SECO Ni 24 40 Actuator Single
Side Hung	1200mm	2500mm	500mm	1350mm	120KG	Concealed 276-468 hinges	SECO Ni 24 40 Actuator Twin
Side Hung	1400mm	3000mm	500mm	1350mm	120kg	Concealed 276-468 hinges	3 x SECO Ni 24 40 Actuator Single

Any make up of double-glazed unit or triple-glazed unit can be assessed providing the weight of the vent remains within maximum weight limitation stated above.

Infill panels must have minimum classification certificates for combustibility and achieve Class A2,S1-d0 under EN13501-1. The panels must also be compatible with the System Company profiles (glazing clips etc.). Unless specifically tested as a combination, Reaction to Fire will be declared as NPD on the Declaration of Performance. Please contact façade.technical@secontrols.com for more information.



### 4.3 Sash/Frame Combinations

Frame Reference	Sash Reference	Prep Detail Reference (Single Chain)	Prep Detail Reference (Twin Chain)	
773158	3001716	SEF_2202	SEF_2203	
773159	3001716	SEF_2218	SEF_2219	
773174	3001716	SEF_2514	SEF_2515	
773175	3001716	SEF_2635	SEF_2636	
3001027	3001716	SEF_2156	SEF_2157	
3001028	3001716	SEF_2581	SEF_2582	
3001029	3001716	SEF_2629	SEF_2630	
3001044	3001716	SEF_2583	SEF_2584	
3001045	3001716	SEF_2637	SEF_2638	
3001046	3001716	SEF_2639	SEF_2640	
3001719	3001716	SEF_1695	SEF_1703	
3001794	3001716	SEF_2631	SEF_2632	
3001821	3001716	SEF_2633	SEF_2634	
3002625	3001716	SEF_1690	SEF_1698	
3002627	3001716	SEF_1691	SEF_1699	
3003068	3001716	SEF_2713	SEF_2712	
773158	3001717	SEF_2607	SEF_2608	
773159	3001717	SEF_2143	SEF_2144	
773160	3001717	SEF_2443	SEF_2445	
773176	3001717	SEF_2444	SEF_2446	
3001816	3001717	SEF_2052	SEF_2053	
3002627	3001717	SEF_2186	SEF_2187	

### 4.4 AA720 Door Sash/Frame Combinations

Frame Reference	Sash Reference	Prep Detail Reference (Single Chain)	Prep Detail Reference (Twin Chain)
3000502	3000500	SEF_1916	SEF_1915
3000502	3000773	SEF_2702	SEF_2703

The information provided in this document must be used in conjunction with the Kawneer Technical Manual.



# 5 System Design and Installation Considerations

#### 5.1 Free Area

The free area essential characteristic of an NSHEV is declared on the Declaration of Performance as "Aerodynamic Free Area". Often building codes do not specify aerodynamic free areas, but instead require a Geometric Free Area (e.g., 1.5m²) and the two methods should not be confused.

A Geometric Free Area will be larger than the Aerodynamic Free Area for the same NSHEV, but they are not directly comparable.

Refer to the applicable design standard BS 9991:2024 (Section 20.1. Table 3 - Summary of Smoke Control Provisions)

Top Of stair Vent for a building below 11 meters tall: 0.7m² (Aerodynamic Free Area)

Top Of stair Vent for a building above 11 meters tall: 0.7m<sup>2</sup> (Aerodynamic Free Area)

Lobby / Corridor vent for a building above 11 meters tall: 0.9m2 (Aerodynamic Free Area)

### 5.2 Controls

NSHEVs must be operated by a compatible EN12101-10 compliant control system; SE Controls recommends its OS series of control systems.

#### 5.3 Safety: Entrapment Protection

Consideration should be given to the installation of suitable measures to mitigate the risks of entrapment.

NSHEVs should be closed/ reset via a local Manual Control Point (MCP) with a 'biased off principle'\*, or alternative safety measures/ operational procedures should be considered.

\*Smoke Control Association: Guidance on Smoke Control to Common Escape Routes in Apartment Buildings (Flats and Maisonettes) Revision 3.1: July 2020

For advice on further safety considerations contact SE Controls.

#### 5.4 Safety: Fall Restraint

Consideration should be given to the installation of suitable measures to mitigate the risks of falling through an NSHEV.

For advice on additional window restraint options contact SE Controls.

#### 5.5 Installation & Maintenance

A smoke ventilation system should be designed, installed and maintained by a suitably competent and trained smoke ventilation specialist.

#### 6 Support

Contact the SE Controls Technical Façade Team - Façade.technical@secontrols.com

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